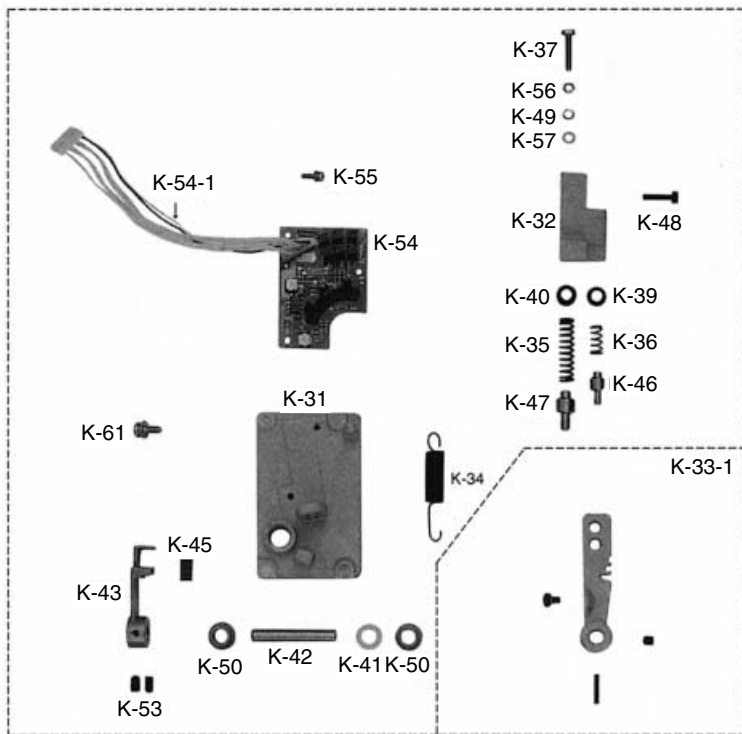


Program Unit Box & Automatic Presser Foot Lifter

프로그램 유닛 박스 및 자동 무릎 올림 관계(235전용)

K-67



K-62



K-63

K-64

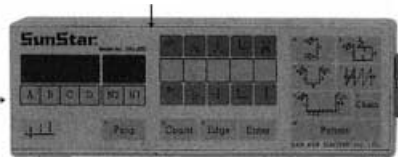
K-65

K-66

K-66

K-1-1

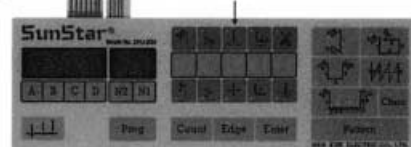
K-1-3



K-2

K-1-4

K-1-5



K-5

K-23

K-10

K-25

K-24

K-8

K-6

K-7

K-17

K-18-1

K-16

K-14

K-13

K-12

K-11-1

K-30

K-15

K-29

K-28

K-28-1

K-27-2

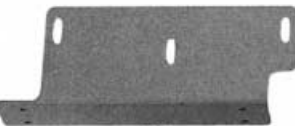
K-27-1

K-68

K-22



K-3



K-4



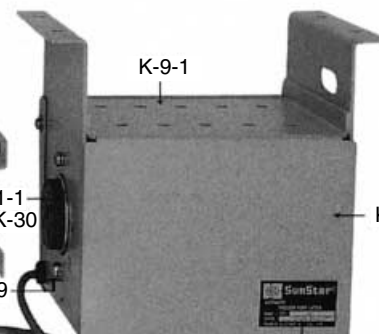
K-4-1



K-4-2

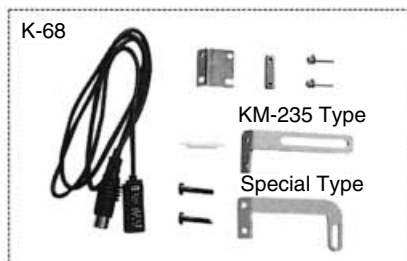


K-4-3



K-9-1

K-9-2



KM-235 Type

Special Type

Ref. No.	Parts No.	Name of Parts	Q' ty	Assembly No.
K-1-1		Program Unit Box	1	
K-1-2		Program Unit Box	1	
K-1-3		Program Unit Box	1	
K-1-4		Rubber din Cap	1	
K-1-5		Membrane S/W	1	
K-2		Cable For P/U Box	1	
K-3		Bracket For Program Unit Box(KM-235)	1	
K-4		Bracket For P/U Box(Special Type)	1	
K-4-1		Bracket For P/U Box(KM-250)	3	
K-4-2		Bracket For P/U Box(Other Company Type)	1	
K-4-3		Bracket For P/U Box(9577)	1	
K-5		Screw For P/U Box	1	
K-6		Anti-Vibration Bolt(KM-235)	1	
K-7		Rubber Cap For Anti-Vibration bolt	4	
K-8		Screw For P/U Box(Special)	1	
K-9-1		Auto Knee Lifter Solenoid Case	1	
K-9-2		Auto Knee Lifter Solenoid Cover	1	
K-10		Screw For C-9 Bracket	1	
K-11-1		Shaft(B) For Solenoid	1	
K-11-2		Shaft(A) For Solenoid	1	
K-12		Fixing Plate For Stroke	4	
K-13		Screw For C-12	1	
K-14		Solenoid Shaft Connecting Rod.	1	
K-15		Nut For C-14	4	
K-16		Ball Joint(Right)	1	
K-17		Ball Joint(Left)	1	
K-18-1		Middle Connecting Bar(KM-235)	1	
K-18-1		Middle Connecting Bar(Special)	1	
K-18-1		Middle Connecting Bar(KM-560-7)	1	
K-19		Nut(R) For C-18	1	
K-20		Nut(L) For C-18	1	
K-21		Knee Lifting Shaft	1	
K-22		Sticker For Auto Knee Lifting Sol.	1	
K-23		Fixing Nut For C-6	1	
K-24		Screw For P/U Box Bracket	2	
K-25		Spring Washer For P/U Box Bracket	2	
K-26		Nut For C-21	1	
K-27-1		Cable For Auto Knee Lifting Solenoid	1	
K-27-2		Connector Pin	2	
K-28		Plug For Auto Knee Lifting Solenoid	1	
K-28-1		Tube(C)	1	
K-29		Guide Bushing For Cable	1	

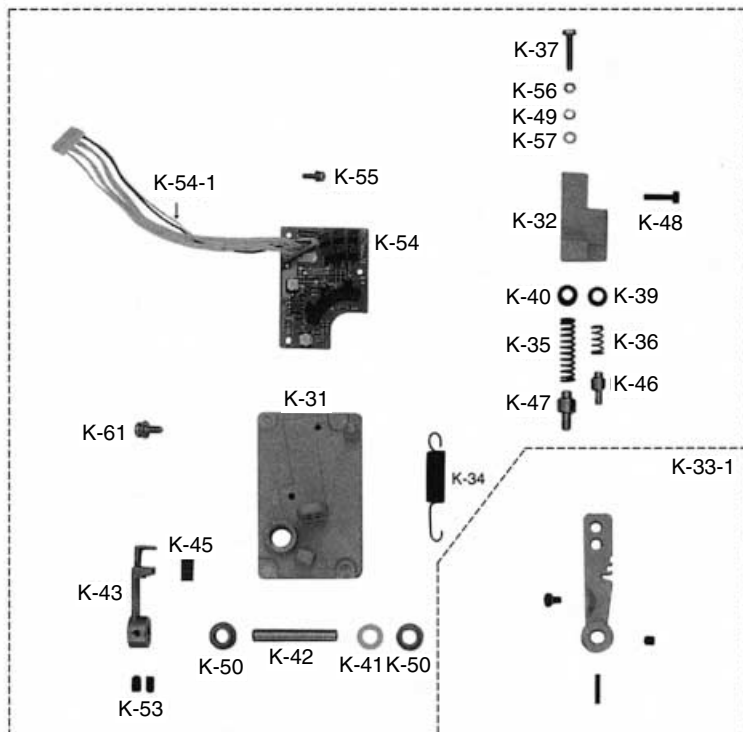
NOTE:

A=KM-137A
 A-1=KM-235A
 B=KM-137B
 B-1=KM-235B

Program Unit Box & Automatic Presser Foot Lifter

프로그램 유닛 박스 및 자동 무릎 올림 관계(235전용)

K-67



K-62



K-63

K-64

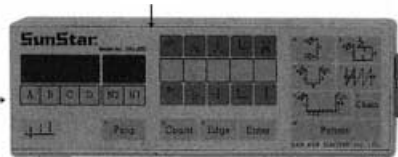
K-65

K-66

K-66

K-1-1

K-1-3



K-2

K-1-4

K-1-5



K-5

K-23

K-10

K-25

K-24

K-8

K-6

K-7



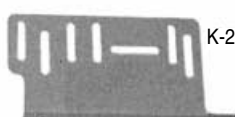
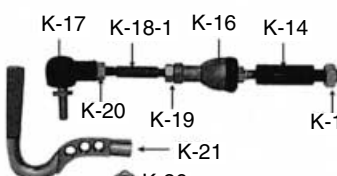
K-3



K-4



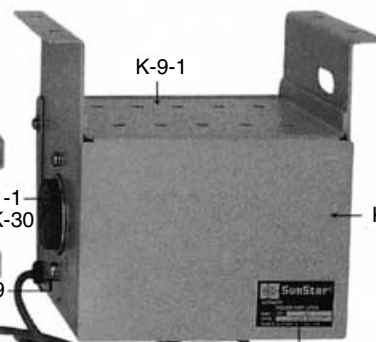
K-4-1



K-4-2



K-4-3



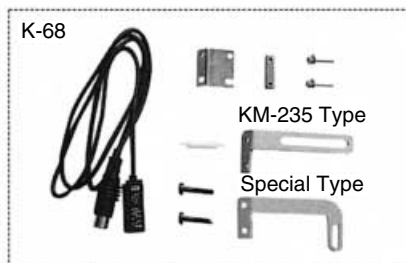
K-9-1

K-9-2

K-22

K-27-1

K-68



KM-235 Type

Special Type

Ref. No.	Parts No.	Name of Parts	Q' ty	Assembly No.
K-30		Rubber Washer	1	
K-31		Pedal Base	1	
K-32		Spring Housing	1	
K-33		Pedal Control Lever	1	
K-33-1		Pedal Control Lever(Ass'y)	1	
K-34		Tension Spring For Pedal	1	
K-35		Pressure Spring For Presser Foot	1	
K-36		Pressure Spring For Thread Trimming	1	
K-37		Pressure Control Screw For Thread Trimming	1	
K-38		Pressure Control Screw For Presser Foot	1	
K-39		Spring Guide(A)	1	
K-40		Spring Guide(B)	1	
K-41		Parallel Washer For Pedal Shaft	1	
K-42		Shaft For Pedal Control Lever	1	
K-43		Pedal Magnet & Film Base	1	
K-44		Stud For Pedal Stopper	1	
K-45		Pedal Magnet	1	
K-46		Stopper(A) For Pressure Spring	1	
K-47		Stopper(B) For Pressure Spring	1	
K-48		Screw For Spring Housing	2	
K-49		Parallel Washer For C-37	1	
K-50		Bushing For Pedal Control Lever Shaft	2	
K-51		Fixing Bolt For Pedal Control Lever	1	
K-52		Roll Pin For Pedal Control Lever	1	
K-53		Fixing Bolt For Pedal Magnet & Film Base	2	
K-54		Pedal P.C.B Ass'y	1(Ass'y)	
K-54-1		Connector for Pedal	1	
K-55		Screw For Pedal P.C.B	3(Ass'y)	
K-56		Fixing Nut For C-37	1	
K-57		Fixing Spring Washer For C-37	1	
K-58		Fixing Nut For C-38	1	
K-59		Fixing Spring Washer For C-38	1	
K-60		Parallel Washer For C-38	1	
K-61		Screw For Pedal Base	4(Ass'y)	
K-62		Belt Cover(B)	1	
K-63		Belt Guide	1	
K-64		Screw For Belt Guide	1	
K-65		Belt Cover(A)	1	
K-66		Screw For Belt Cover(A)	2(Ass'y)	
K-67		Pedal Unit Assembly	1(Ass'y)	
K-68		Edge Sensor	1(Ass'y)	

NOTE:

A=KM-137A
 A-1=KM-235A
 B=KM-137B
 B-1=KM-235B